

10% Et-VC™ Serum (170427E-10-W)

	<u>INCI Name</u>	<u>Ingredient</u>	<u>%</u>
A	Water	Water	To 100.00
A	Hydroxyethylcellulose	Natrosol 250HHR	0.80
B	Water	Water	30.00
B	Sodium Citrate, Dihydrate	Sodium Citrate	1.49
B	Citric Acid Monohydrate	Citric Acid	0.41
B	N,N,N',N'-Ethylenediaminetetrakis (methylenephosphonic Acid) Hydrate	TCI E0393	1.00
B	Ethoxydiglycol	Transcutol CG	10.00
B	1,3-Butylene Glycol	1,3-Butylene Glycol	3.00
B	Ethanol	Alcohol (95%)	3.00
B	3-o- Ethyl Ascorbic Acid	Et-VC™	10.00
B	Methylparaben	Methylparaben	0.20

Appearance : Clear

pH value: 4.25

PROCEDURE:

1. Pre-mix Part A uniformly.
2. Add Part B ingredients in sequence into Part A, then mix well

This is only a reference formulation. Before commercialization, it is recommended to thoroughly test the formulation or any variation of it to determine its final stability, performance, efficacy and safety.