

FORMULATION

Formulation No. 210311A-15-M5

PHASE	INCI NAME	COMMERCIAL NAME	Q'TY
A	Propylene Glycol	Propylene Glycol	10.00
A	Azelaic Acid	Azelaic Acid	15.00
A	Phenoxyethanol	Phenoxyethanol	0.70
B	Water	Water	50.55
B	Hydroxyethylcellulose	Natrosol™ 250 HHR HEC	1.25
C	Water	Water	16.50
C	Sodium Hydroxide	Sodium Hydroxide	6.00

INSTRUCTIONS

1. Mix Part B and Part C, respectively.
2. Mix Part C with Part B using high speed.
3. Stir Part B/C at 60°C until it's transparent.
4. Mix and heat Part A until it's transparent.
5. Mix Part A with Part B/C at 60°C for 10 min.

APPEARANCE

Clear gel

TECHNICAL DATA

pH (Cyber Scan pH510): 6.74

Viscosity (Brookfield DV-I/S64, 12 rpm, 1 min):25900 cP